



**HOBERG & DRIESCH**

# SEAMLESS. WELDED. PROCESSED. [www.hoberg-driesch.com](http://www.hoberg-driesch.com) OUR EXPERTISE.

**Quality since 1948. Top quality steel tubes  
for each of your applications.**



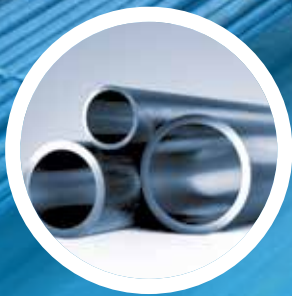
Heavy wall tubes



Hydraulic and pneumatic pressure tubes



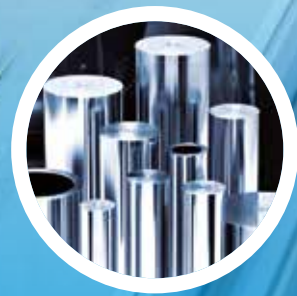
Boiler tubes



Cylinder tubes



Precision steel tubes



Piston rods

## Tradition for over 75 years

Hoberg & Driesch tube group, which was founded in 1948 as a private steel tube distributor, is one of Europe's leading wholesalers for steel tubes today.

Their focus is on a wide range of seamless and welded, high quality steel tubes from established international manufactures.

With their highly evolved company structures, Hoberg & Driesch offer expertise and professionalism in distribution, processing and project business. For each of your applications they have the right solution, directly from the Hoberg & Driesch tube group.

### **Our group of companies** **For trustworthy business relationships.**

#### **Hoberg & Driesch Distribution**

Tubes. Customized. Distribution.

- Hoberg & Driesch Röhrenhandel GmbH
- Rohr- und Stahlhandel Jung & Co. GmbH
- Hoberg & Driesch Stahlrohr GmbH
- MUT Tubes s.r.o.
- Pouchard Tubes et Barres
- Hoberg & Driesch Finland Oy
- Hoberg & Driesch Sweden AB
- Hoberg & Driesch Türkiye
- Hoberg & Driesch S.L. (Spain)
- Hoberg & Driesch South East Europe D.O.O.

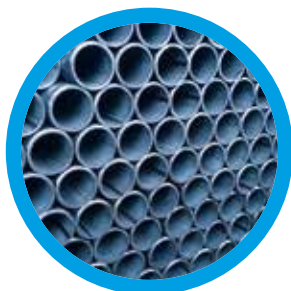
#### **Hoberg & Driesch Processing**

Tubes. Processing. Solutions.

- Hoberg & Driesch Processing GmbH
- MUT Automotive s.r.o.
- Pouchard Tubes et Barres
- Hoberg & Driesch South East Europe D.O.O.



**Hollow Bars**



**Welded tubes**  
**Welded boiler tubes**



**Structural**  
**hollow sections**



**Heavy wall tubes /  
Standard wall tubes**  
*seamless, hot-finished*

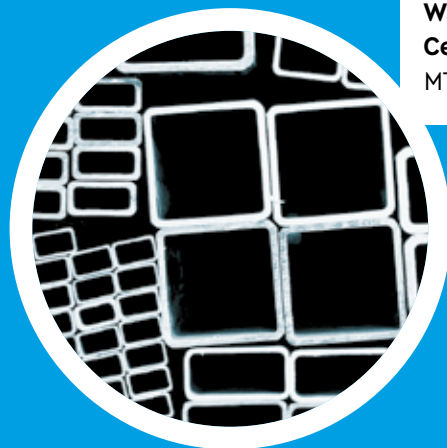
**Standard:** EN 10210 · EN 10297-1 · EN 10216-3  
**Grades:** E355 +N · P355N TC1 ·  
S355J2H · 3-times certified  
**Outer diameter:** 10,2 to 660 mm  
**Wall thickness:** 1,6 to 100 mm  
**Certification:** MTC 3.1 acc. to EN 10204

**Hollow bars**

**Standard:** EN 10294-1  
**Grades:** E355 · E470 · E590K2  
**Outer diameter:** 30 to 350 mm  
**Wall thickness:** 5 to 55 mm  
**Certification:** MTC 3.1 acc. to EN 10204

**Fine-grain steel tubes**  
*seamless, hot-finished*

**Standard:** EN 10297  
**Grades:** S690QL1 · S770QL · S890QL1  
**Outer diameter:** 57 to 660 mm  
**Wall thickness:** 10 to 90 mm  
**Certification:** MTC 3.1 acc. to EN 10204



**Boiler tubes**  
*seamless*

**Standard:** EN 10216-2  
**Grades:** P235GH TC1 · P235GH TC2 ·  
P265 GHTC1  
**Standard wall tubes:** P235GH TC1 · E235 +N ·  
P235TR2 · S235JRH · 4-times certified  
**Outer diameter:** 13,5 to 660 mm  
**Wall thickness:** 1,8 to 30 mm  
**Certification:** unalloyed with MTC 3.1 acc.  
to EN 10204 · alloyed with MTC 3.2 acc.  
to EN 10204  
**Additionally:** IBR-Formular Form III VdTÜV-  
Material data sheet 511/2 for the material P91

**Precision steel tubes**  
*seamless, cold-drawn*

**Standard:** EN 10305-1  
**Grades:** E235 · E355 · delivery condition  
+C and +N  
**Outer diameter:** 3 to 280 mm  
**Wall thickness:** 0,5 to 25 mm  
**Certification:** MTC 3.1 acc. to EN 10204

*welded, cold-drawn*

**Standard:** EN 10305-2  
**Grades:** E235 · E355 · delivery condition  
+C and +N  
**Outer diameter:** 8 to 205mm  
**Wall thickness:** 1 to 8 mm  
**Certification:** MTC 3.1 acc. to EN 10204

*welded, size-rolled*

**Standard:** EN 10305-3  
**Grades:** E235 · E355 · delivery condition +CR1,  
+CR2 and +N  
**Outer diameter:** 6 to 193,7 mm  
**Wall thickness:** 0,6 to 6 mm  
**Certification:** MTC 3.1 acc. to EN 10204 ·  
MTC 2.2 acc. to EN 10204

### Structural hollow sections

*hot-finished*

**square or rectangular**

**Standard:** EN 10210

**Grades:** S355J2H · S355NH

**Side lengths:** to 400 × 400 mm or  
500 × 300 mm

**Wall thickness:** to 25 mm

**Certification:** MTC 3.1 acc. to EN 10204

*cold-formed*

**square or rectangular**

**Standard:** EN 10219

**Grades:** S235JRH · S355J2H

**Side lengths:** to 400 × 400 or 500 × 300

**Wall thickness:** to 16 mm

**Certification:** MTC 3.1 acc. to EN 10204



### Welded tubes /

#### Welded boiler tubes

*HFI longitudinally welded tubes*

**Standard:** EN 10217-1/2/3 · EN 10219-1/2 ·  
EN 10210-1/2 · ISO 3183

**Grades:** P235TR1+TR2 · P235GH TC1 ·  
S235JRH · S275J0H · S275J2H · Grade B+BM ·  
S355J2H · P355N · Grade X52+X52M

**Outer diameter:** 21,3 to 610 mm

**Wall thickness:** 2,0 to 25 mm

**Certification:** MTC 3.1 acc. to EN 10204

*SAW spirally welded tubes*

**Standard:** EN 10217-1/5 · EN 10219-1/2 ·  
ISO 3183 · API 5 L

**Grades:** P235TR2 · P235GH TC1 · S235JRH ·  
Grade B · S355J2H

**Outer diameter:** 508 to 1.422 mm

**Wall thickness:** 5 to 20 mm

**Certification:** MTC 3.1 acc. to EN 10204

*SAW longitudinally welded tubes*

**Standard:** EN 10217-5 · EN 10219-1/2 ·  
ISO 3183 · API 5 L

**Grades:** P235GH TC1 · S235JRH · Grade B ·  
S355J2H · Grade X52 · S355J2H +N

**Outer diameter:** 660 to 1420 mm

**Wall thickness:** 7,1 to 25 mm

**Certification:** MTC 3.1 acc. to EN 10204



**160.000**  
square meters total warehouse area.

**90.000**  
tons of storage material.

### **Piston rods**

*hard chrome-plated*

#### **acc. to international standards**

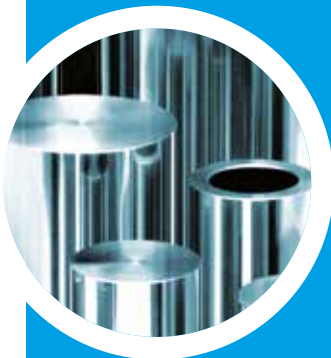
**Grades:** 20MnV6, C45E, 42CrMo4 +QT

**Tolerance:** to  $\varnothing$  16 mm f8, ab  $\varnothing$  17 mm f7  
Chrome thickness  $\leq \varnothing$  18 mm min. 13  $\mu$ m,  
>  $\varnothing$  18 mm min. 20  $\mu$ m

**Outer diameter:** 4 to 200 mm, also in imperial sizes

**Certification:** MTC 3.1 acc. to EN 10204

also inductively hardened or with improved corrosion resistance



### **Cylinder tubes (HP-tubes)**

*seamless, cold-drawn, Interior surface roller burnished or honed*

**Standard:** EN 10305-1

**Grade:** E355 +SR

**Tolerance:** Standard H8 (to H11)

**Inner diameter:** 25 to 290 mm

**Wall thickness:** 4 to 25 mm

**Certification:** MTC 3.1 acc. to EN 10204

### **Cylinder tubes (HPS-tubes)**

*welded, cold drawn to the tolerances*

**Standard:** EN 10305-2

**Grade:** E355 +C

**Tolerance:** Standard H9 (to H10)

**Inner diameter:** 20 to 105 mm

**Wall thickness:** 2,5 to 7,5 mm

**Certification:** MTC 3.1 acc. to EN 10204

### **Skiving and roller burnishing facilities**

*for seamless and welded cylinder tubes*

**Tolerance:** Standard H8 (to H11)

**Inner diameter:** 30 to 250 mm

### **Hydraulic- and pneumatic pressure tubes (HPL-Tubes)**

*seamless, cold-drawn*

**Standard:** EN 10305-4

**Grades:** E235 +N · E355 +N for pulsating pressure loads in hydraulic and pneumatic systems

*phosphated*

**Outer diameter:** 4 to 80 mm

**Wandstärken:** 0,5 to 10 mm

**Certification:** MTC 3.1 acc. to EN 10204

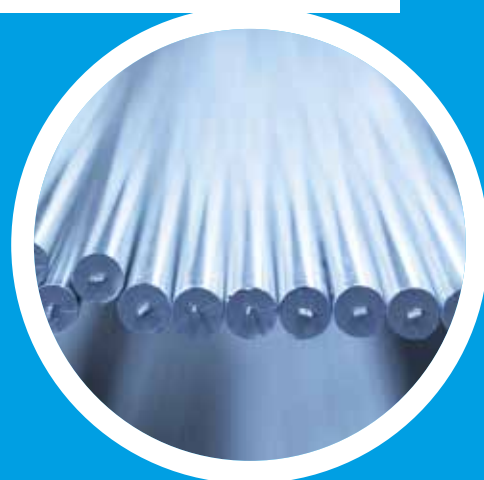
*galvanized / passivated (chrom-VI-free)*

**Outer diameter:** 4 to 42 mm

**Wall thickness:** 1 to 6 mm

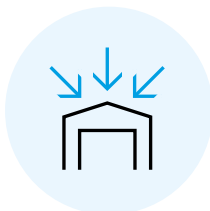
**Certification:** MTC 3.1 acc. to EN 10204

Alternatives with even higher corrosion protection against white and red rust (> 600 hours) are available on request



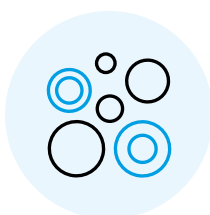
**15.000**  
different articles. Immediately available.

## Our strengths – your benefit



### Central warehouse

- central warehouses in Düsseldorf, Duisburg and Stuttgart area
- fully-automated high-bay racking warehouse with 9,000 storage cassettes and 12,000 tons of storage capacity (Düsseldorf location)
- even large quantities can be delivered at short notice



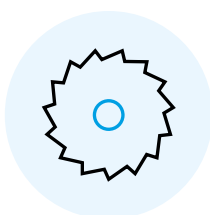
### Wide range of products

- with 15,000 articles, wide assortment and depth
- steel tubes in many different grades, diameters and quantities in stock



### Quality

- highest quality standards
- continuity in service and product quality
- certified according to DIN EN ISO 9001



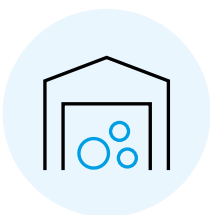
### Excellent add-on benefits

- 3D profile cutting
- Internal and external coatings
- Shot-blasting/priming
- Approvals
- Packaging and marking



### Personal support

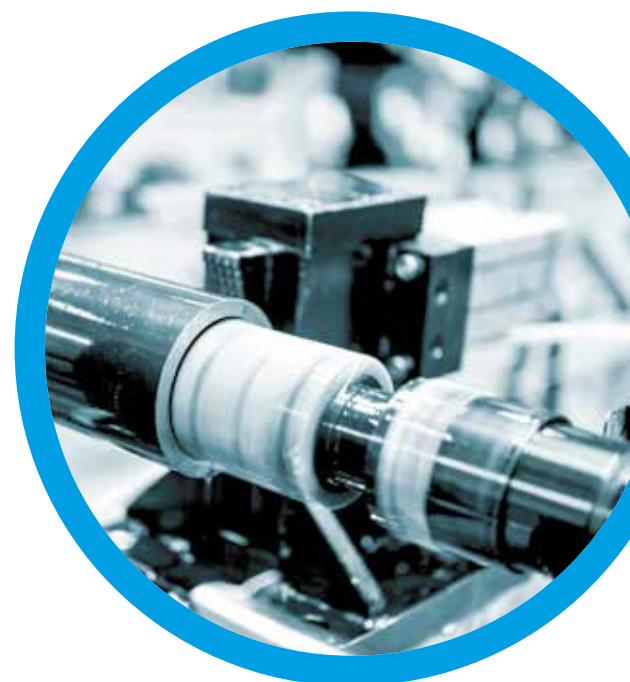
- one assigned contact person
- customer-oriented and professionally competent consulting
- many years of know-how



### Individual product storage

- just-in-time and on demand
- customer-specific warehousing
- customized logistics solutions

### Skiving and roller burnishing facilities



**Hoberg & Driesch**  
**tube distribution Germany**

**Düsseldorf (HQ)**

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T +49 211 52063 – 0  
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**Hamburg**

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**Stuttgart**

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**Dresden**

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**Rohr- und Stahlhandel**

**Jung & Co. GmbH**

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info@rohrhandel-jung.de

**Hoberg & Driesch Stahlrohr GmbH**

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**HOBERG & DRIESCH**

**Hoberg & Driesch**  
**tube distribution international**

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T +33 1 64 77 80 80 · info@pouchard.fr

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**MUT Tubes SK, s.r.o.**

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T +421 905 983 637 · muttubessk@muttubes.com

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T +46 35 10 55 00 · sweden@hoberg-driesch.com

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