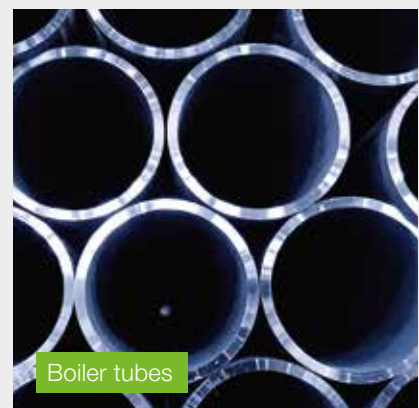
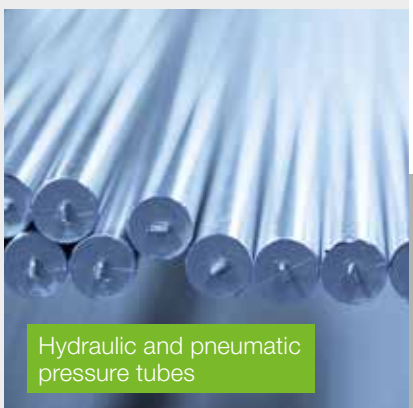




Heavy wall tubes



Boiler tubes



Hydraulic and pneumatic pressure tubes



Cylinder tubes



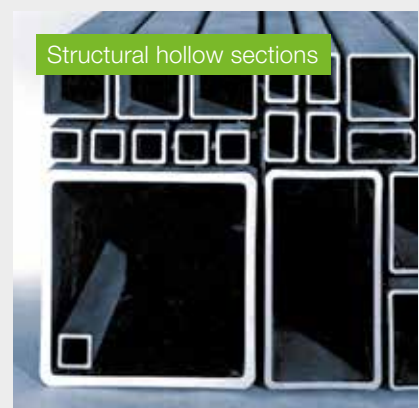
Hollow bars



Precision steel tubes



Standard wall tubes



Structural hollow sections



Welded tubes



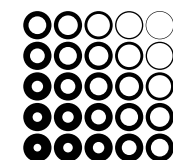
Piston rods



HOBERG & DRIESCH

www.hoberg-driesch.de

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HOBERG & DRIESCH

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Seamless. Welded.  
Expertise.

Design: mehrwert.de / 06/2022

English



## Tradition for over 70 years

Hoberg & Driesch tube group, which was founded in 1948 as a private steel tube distributor, is one of Europe's leading wholesalers for steel tubes today.

Their focus is on a wide range of seamless and welded, high quality steel tubes from established international manufactures.

With their highly evolved company structures, Hoberg & Driesch offer expertise and professionalism in distribution, processing and project business. For each of your applications they have the right solution, directly from the Hoberg & Driesch tube group.

**Our group of companies**  
For trustworthy business relationships.

**HOBERG & DRIESCH Distribution**  
Tubes. Customized. Distribution.

- Hoberg & Driesch Röhrenhandel GmbH
- Rohr- und Stahlhandel Jung & Co. GmbH
- MUT Tubes s.r.o.
- Pouchard Tubes et Barres
- Hoberg & Driesch Finland Oy
- Hoberg & Driesch Sweden AB
- Hoberg & Driesch Türkiye
- Hoberg & Driesch South East Europe
- Hoberg & Driesch Spain

**HOBERG & DRIESCH Processing**  
Tubes. Processing. Solutions.

- Hoberg & Driesch Processing GmbH
- MUT Automotive s.r.o.
- Pouchard Tubes et Barres



**100,000** square meters total warehouse area.  
**70,000** tons of storage material.  
**13,000** different articles.  
**immediately available.**



**Central warehouse**  
 → central warehouses in Düsseldorf and Stuttgart  
 → fully-automated high-bay racking warehouse with 9,000 storage cassettes and 20,000 tons of storage capacity  
 → even large quantities can be delivered at short notice



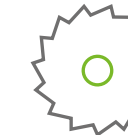
**Wide range of products**  
 → with 13,000 articles, wide assortment and depth  
 → steel tubes in many different grades, diameters and quantities in stock



**Quality**  
 → highest quality standards  
 → continuity in service and product quality  
 → certified according to DIN EN ISO 9001



**Personal support**  
 → one assigned contact person  
 → customer-oriented and professionally competent consulting  
 → many years of know-how



**Excellent add-on benefits**  
 → tubes cut precisely to length  
 → serial cutting  
 → mitre cuts

**Processing**  
 → skiving and roller burnishing  
 → blasting  
 → bending and punching



**Individual product storage**  
 → just-in-time and on demand  
 → customer-specific warehousing  
 → customized logistics solutions

### Heavy wall tubes

seamless, hot-finished

**Standard** EN 10210 + EN 10297-1 + EN 10216-3

**Grades** E 355 +N + P 355N TC1 + S 355 J2H/1 +

3-times certified / E 235 +N + P 235 TR2 + S 235 JRH +

**Outer diameter** 10,2 to 660 mm

**Wall thickness** 1,6 to 100 mm

**Certification** MTC 3.1 acc. to EN 10204

### Hollow bars

**Standard** EN 10294-1

**Grades** E 355 + E 470 + E 590 K2

**Outer diameter** 30 to 350 mm

**Wall thickness** 5 to 55 mm

**Certification** MTC 3.1 acc. to EN 10204

### Fine-grain steel tubes

seamless, hot-finished

**Standard** EN 10297

**Grades** S 690 G5QL + S 690 G2QL + S 770 G1QL

**Outer diameter** 57 to 660 mm

**Wall thickness** 10 to 90 mm

**Certification** MTC 3.1 acc. to EN 10204

### Boiler tubes

seamless

**Standard** EN 10216-2

**Grades** P 235 GHTC1 + P 235 GHTC2 + P 265 GHTC1 + 16Mo3

+ 13CrMo4-5 + 10CrMo9-10 + X10CrMoVNb9-1 (P91)

standard wall tubes: P 235 GHTC1 + E 235 +N + P 235 TR2 +

S 235 JRH + 4-times certified

**Outer diameter** 13,5 to 660 mm

**Wall thickness** 1,8 to 30 mm

**Certification** unalloyed with MTC 3.1 acc. to EN 10204 + alloyed

with MTC 3.2 acc. to EN 10204

**Additional** IBR-form Form III such as VdTÜV data sheet 511/2

for material P91

### Precision steel tubes

seamless, cold-drawn

**Standard** EN 10305-1

**Grades** E 235 + E 355 + delivery condition +C and +N

**Outer diameter** 3 to 380mm

**Wall thickness** 0,5 to 25 mm

**Stock lengths** 6 to 13,5 m

**Certification** MTC 3.1 acc. to EN 10204

welded, cold-drawn

**Standard** EN 10305-2

**Grades** E 235 + E 355 + delivery condition +C and +N

**Outer diameter** 8 to 210mm

**Wall thickness** 1 to 10 mm

**Certification** MTC 3.1 acc. to EN 10204

welded, size-rolled

**Standard** EN 10305-3

**Grades** E 235 + E 355 + delivery condition +CR1,

+CR2 and +N

**Outer diameter** 6 to 200mm

**Wall thickness** 0,6 to 6 mm

**Certification** MC 2.2 acc. to EN 10204 + MTC 3.1 acc. to EN 10204

welded

**square oder rectangular cross-section**

**Standard** EN 10305-5

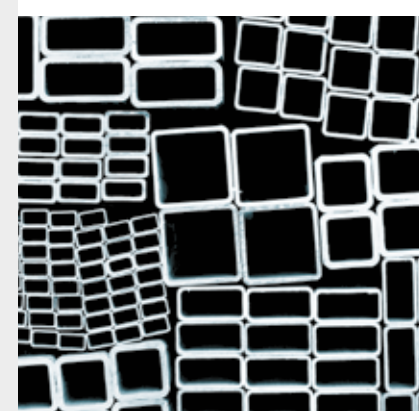
**Grades** E 235 + E 355 + delivery condition +CR1,

+CR2 and +N

**Side lengths** to 110 x 110mm or. 120 x 100 mm

**Wall thickness** to 8 mm

**Certification** MTC 3.1 acc. to EN 10204



### Welded tubes

HFI longitudinally welded tubes

**Standard** EN 10217-1/2/3 + EN 10219-1/2 + EN 10210-1/2 +

ISO 3183

**Grades** P 235 TR1+TR2 + P 235 GHTC1 + S 235 JRH +

S 275 J0H + S 275 J2H + L 245 M + Grade B+BM + S 355 J2H +

P355 N + L 360 M + Grade X52+X52M + partly 4-times certified

**Outer diameter** 21,3 to 610 mm

**Wall thickness** 2,0 to 25 mm

**Stock lengths** 6 to 13,5 m

**Certification** MTC 3.1 acc. to EN 10204

SAW spirally welded tubes

**Standard** EN 10217-1/5 + EN 10219-1/2 + ISO 3183 + API 5 L

**Grades** P 235 TR2 + P 235 GHTC1 + S 235 JRH +

L 245 M + Grade B + 5-times certified

**Outer diameter** 508 to 1.422 mm

**Wall thickness** 5 to 14,2 mm

**Stock lengths** 12 m

**Certification** MTC 3.1 acc. to EN 10204

SAW longitudinally welded tubes

**Standard** EN 10217-5 + EN 10219-1/2 + ISO 3183 + API 5 L

**Grades** P 235 GHTC1 + S 235 JRH + Grade B +

L 245 + 4-times certified / S 355 J2H + Grade X52 +

2-times certified / S 355 J2H +N + L 360 N + Grade X52N

mod. PSL2 + 3-times certified

**Outer diameter** 406,4 to 1.220 mm

**Wall thickness** 7,1 to 50,8 mm

**Stock lengths** 12 m

**Certification** MTC 3.2 LR acc. to EN 10204

### Structural hollow sections

hot-finished

**square or rectangular**

**Standard** EN 10210

**Grades** S 355 J2H + S 355 NH

**Side lengths** to 400 x 400 mm or. 500 x 300 mm

**Wall thickness** to 25 mm

**Certification** MTC 3.1 acc. to EN 10204

cold-formed

**square or rectangular**

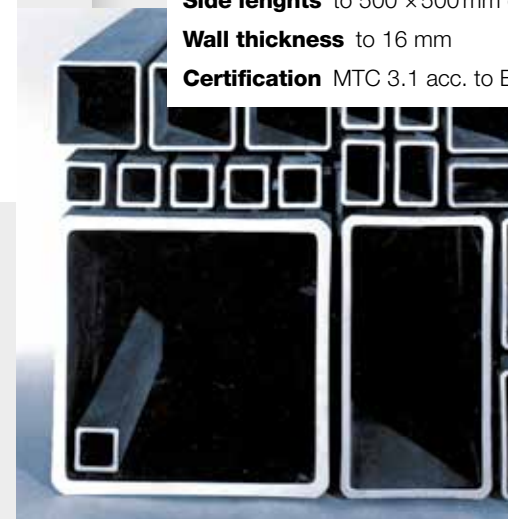
**Standard** EN 10219

**Grades** S 235 JRH + S 355 J2H

**Side lengths** to 500 x 500 mm or. 700 x 300 mm

**Wall thickness** to 16 mm

**Certification** MTC 3.1 acc. to EN 10204



### Piston rods

hard chrome-plated

**acc. to international standards**

**Grades** 20MnV6, C45E, 42CrMo4 +QT

**Tolerance** to Ø 16 mm f8, from Ø 17 mm f7

**Chrome thickness** ≤ Ø 18 mm min. 13 µm, > Ø 18 mm

min. 20 µm

**Outer diameter** 4 to 240 mm

**Certification** MTC 3.1 acc. to EN 10204

also inductively hardened or with improved corrosion resistance

**Our delivery program**  
 meets the most  
 demanding  
 requirements of the  
**hydraulic industry**

### Cylinder tubes (HP-tubes)

seamless, cold-drawn

**Norm** EN 10305-1

**Grade** E355 +SR

**Tolerance** Standard H8 (to H11)

**Inner diameter** 20 to 290 mm

**Wall thickness** 4 to 25 mm

**Certification** MTC 3.1 acc. to EN 10204

### Cylinder tubes (HPS-tubes)

welded, cold-drawn

**Norm** EN 10305-2

**Grade** E355 +C

**Tolerance** Standard H9 (to H10)

**Inner diameter** 20 to 105 mm

**Wall thickness** 2,5 to 7,5 mm

**Certification** MTC 3.1 acc. to EN 10204

### Skiving and roller burnishing facilities

for seamless and welded cylinder tubes

**Tolerance** H8 (to H11)

**Inner diameter** 30 – 250 mm



### Hydraulic- and pneumatic pressure tubes

(HPL-Tubes)

seamless, cold-drawn

**Norm** EN 10305-4

**Grades** E235 +N + E355 +N

for pulsating pressure loads in hydraulic and pneumatic systems

**phosphated / not phosphated**

**Outer diameter** 4 to 80 mm

**Wall thickness** 0,5 to 10 mm

**Certification** MTC 3.1 acc. to EN 10204

**galvanized / passivated (chrom-VI-free)**

**Outer diameter** 4 to 42 mm

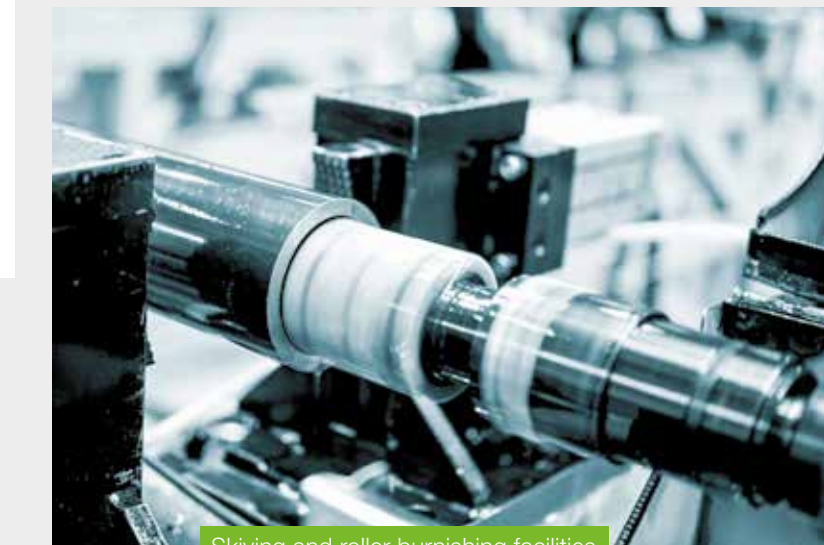
**Wall thickness** 1 to 6 mm

**Certification** MTC 3.1 acc. to EN 10204

## Our strengths – your benefit

- over 100,000 sqm of warehouse area for you
- material only from quality producers
- on demand in fixed lengths according to your specification
- competent and professional advice
- uncomplicated and fast handling, from quotation to delivery
- short delivery times

**Other grades and dimensions are available** on request



Skiving and roller burnishing facilities



More on this:  
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